

Work Order ID 56684-1

March 4, 2010 12:41:01 PM



Page 1

Item ID: D2282-043

Revision ID:

Item Name: Saddle Assembly

Start Date: 3/05/10

Start Qty: 40.00

Required Date: 3/12/10

Req'd Qty: 40.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:



Approvals:

Process Plan:

QC:

Date: 10301

Tooling:

Date:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2282

Rev E

100



Large Fab

Large Fab

Large Fab

0.00

Memo

0.00

1-Weld as per D2282-043 Saddle Assembly

A/RER316L SS

Filling Rod 102471

Dwg Rev: 2

EL 10-5-6



110



Small Fab

Small Fab

Small Fab

0.00

Memo

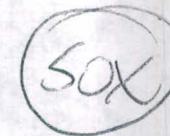
0.00

1- Rough grind and brown pad to grind weld, take all welding marks out and
deburr holes***DO NOT TAKE RED AND BLUE PAD TO BUFF PART***

2-Tumble

10-5-17

7 m-h 10/05/11



120



QC

Quality Control

QC9- Inspect visual per QSI004- Fusion Welds

0.00

Memo

0.00

10-05-12

Work Order ID 56684

March 4, 2010 12:41:01 PM



Page 2

Item ID: D2282-043

Accept



Setup Start



Revision ID:

Item Name: Saddle Assembly

Stop



Start Date: 3/05/10

Start Qty: 40.00



Cust Item ID:

Required Date: 3/12/10

Req'd Qty: 40.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

SB 10/05/17

160

Identify as per dwg & Stock Location: GA

0.00



Packaging

Memo

0.00

Packaging

B 57053

SB 10/05/17

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/17

10-5-17
14

Picklist Print

March 4, 2010 12:39:44 PM

Page 1

Work Order ID: 56684



Parent Item: D2282-043



Parent Item Name: Saddle Assembly

Start Date: 3/05/10

Required Date: 3/12/10

Comments: IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2281 		Manufactured	No			100	Each	0.0000	40.0000			
Jack Saddle D2282-7 		Manufactured	No			100	Each	21.0000	80.0000			
Tube												

56687 x 20
57518 x 30

EL 10-5-6

EL 10-5-6

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST 21

48283 21

56690 x 80
58432 x 20

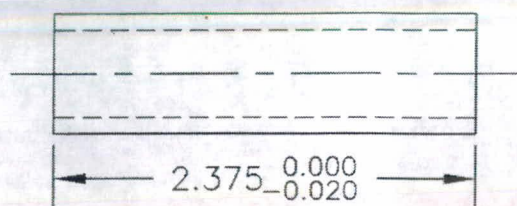
March 4, 2010 12:39:44 PM

Shop Packet Print

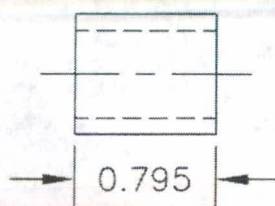
Page 1



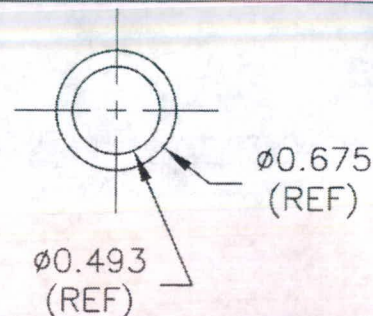
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2282	REV. E SHEET 1 OF 2
DATE 05.06.07		TITLE HANDLE TUBES	SCALE 1:1
A	94.10.14	NEW ISSUE	
B	95.03.23	RE-DESIGN	
C	97.10.20	CORRECTED NUMBERING SCHEME	
D	05.03.16	REDESIGN D2282-5; 0.795 WAS 0.750	
E	05.06.07	D2282-5 304 SS WAS 303 SS; R0.063 x 0.063 WAS R0.080 x 0.030	



D2282-3

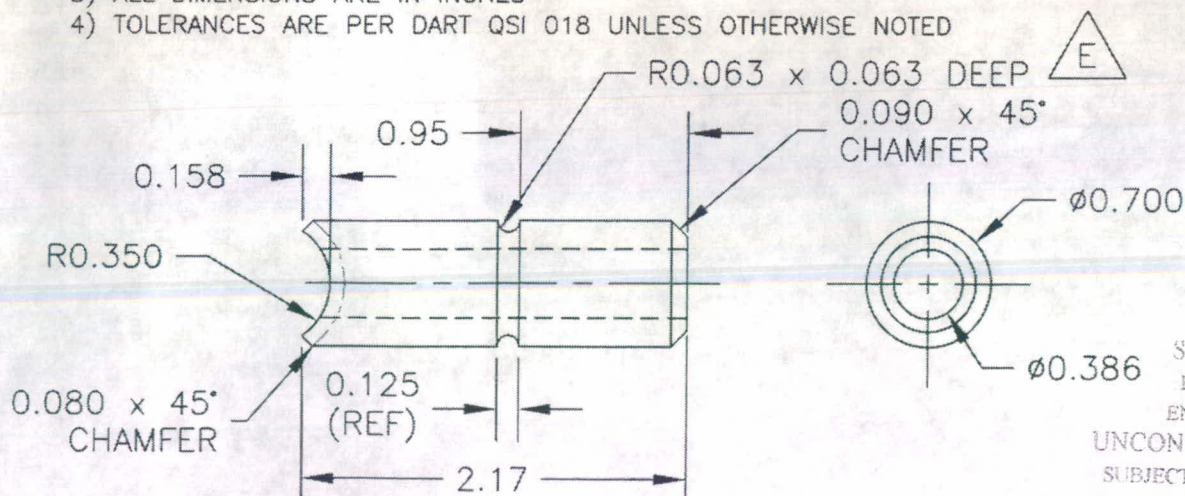


D2282-7



D2282-3/-7 TUBE:

- 1) MATERIAL: T304/T316 3/8 SCHEDULE 40 (REF. DART SPEC. M304TR0.675W.091)
- 2) BREAK ALL UMARKED SHARP EDGES 0.005 TO 0.010
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



D2282-5

D2282-5 STEM:

- 1) MATERIAL: AISI 304 STAINLESS STEEL (REF. DART SPEC. M304R0.750)
- 2) BREAK ALL UMARKED SHARP EDGES 0.005 TO 0.010
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



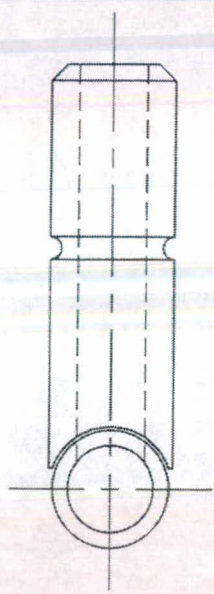
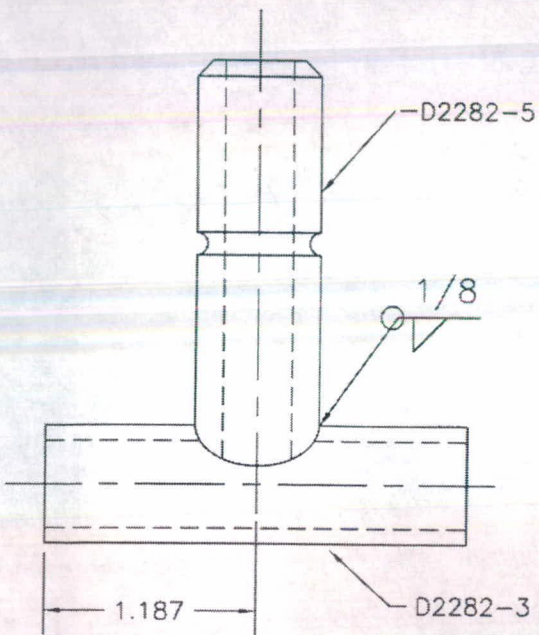
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WITHOUT NOTICE
WORK ORDER
NO. *57684*
PR-10-304

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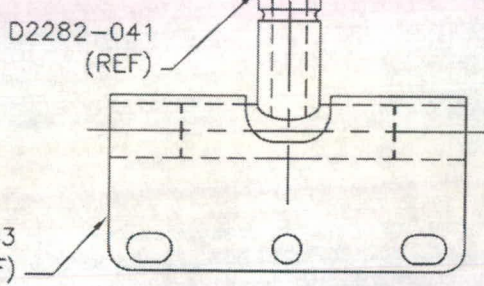


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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2282	REV. E SHEET 2 OF 2
DATE 05.06.07		TITLE HANDLE TUBES	SCALE 1:1



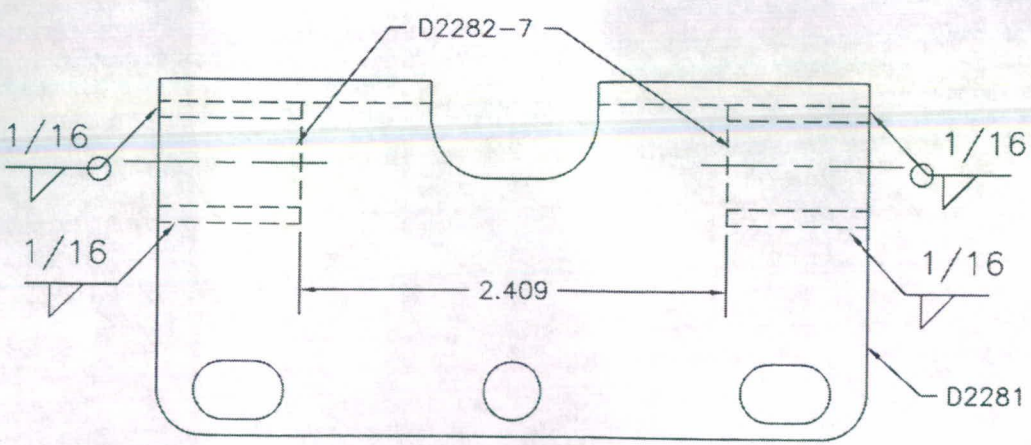
RECEIVED
[Signature]
05/09/16

u/o 56684



D2282-041 'T' ASSEMBLY
WELD ASSEMBLY PER DART QSI 004

GENERAL ASSEMBLY
SCALE 1:2



D2282-043 SADDLE ASSEMBLY
WELD ASSEMBLY PER DART QSI 004

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